



## Enliten® Fusion 6400 Stevia Sweetener 30477001

By combining the best attributes of multiple steviol glycosides, ENLITEN® Fusion stevia products provide a cost optimized solution for targeted usage levels & taste profiles.

### Chemical and Physical Properties

	Min	Max
Total steviol glycosides, (% w/w, dry basis)	95.0	-
pH (1% solution w/v)	4.5	7.0
Loss on drying, %w/w (105°C, 2 hrs)	-	6.0
Total Ash, % w/w	-	1.0
Ethanol, ppm	-	5000
Methanol, ppm	-	200
Arsenic, ppm	-	1.0
Lead, ppm	-	1.0

### Microbiological Standards

	Max
Total Aerobic Count, cfu/g	1000
Yeast and Mold cfu/g	100
Coliform/g	10
<i>E. coli</i> /g	Negative
<i>Salmonella</i> /25g	Negative

### Sensory Data

Appearance	White, free flowing powder
Flavor	Intensely sweet taste

### Nutritional Data/100g

At standard usage levels in finished products, Enliten® Fusion contributes no carbohydrate, sugar, fat, protein, fiber, vitamins, or minerals (including sodium) of dietary significance.

### Certification

Kosher Pareve  
Halal

### Packaging and Storage

5kg bag  
Product must be stored at 25°C or below, in a dry and sheltered warehouse.  
Store in opaque container

### Shelf Life

2 years when kept unopened in the original packaging. After 2 years, testing is recommended to confirm product quality is maintained.

### Regulatory Data

#### United States

Steviol Glycoside components are part of Ingredion's portfolio and are GRAS affirmed

### Recommended Labeling

#### United States

Labeling Stevia leaf-Steviol glycosides or Steviol glycosides

#### Canada

Labeling Steviol glycosides or Purified Stevia Leaf Extract or Purified Stevia Extract or Stevia Leaf Extract or Stevia Extract

### Features and Benefits

Of natural origin.  
Does not contribute calories in food and beverage formulations.  
About 200-300 times as sweet as sucrose  
Clean, sweet taste  
Stable in low pH and high temperature process conditions  
Soluble in water.

Effective Date: July 10, 2018

Next Review Date: July 10, 2021

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