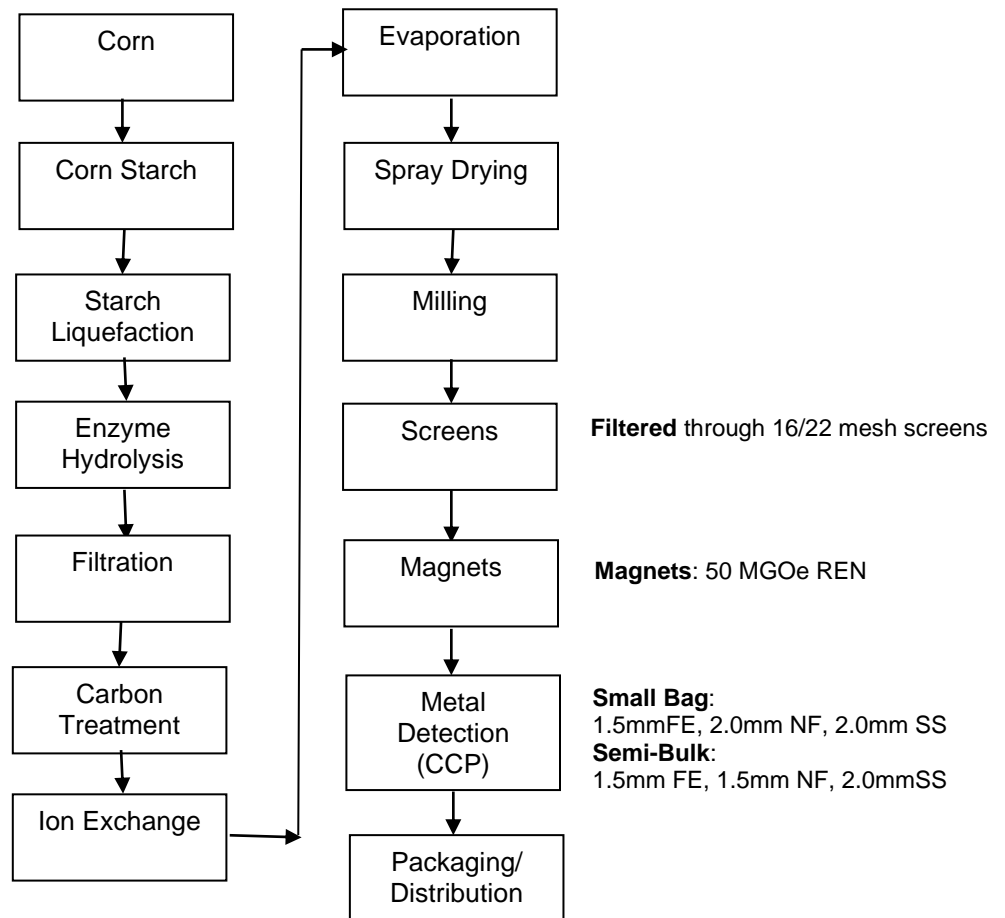


**Ingredion Incorporated Manufacturing Process Flow Diagram
 GLOBE 22-24 DE Glucose Solids & GLOBE® Maltodextrin – Spray Dried
 Cardinal, Ontario Plant**



Confidential – for customer reference only