

# Climate Policy

Ingredion is committed to creating the future with people that care; caring for each other and caring for the environment. We strive to implement innovative approaches that minimize the environmental impact of our operations, including emissions, greenhouse gases, spills/releases, water consumption, energy use, and waste generation. We are committed to taking environmental actions that exceed regulatory requirements to support our people and the communities in which we operate. Guided by the principles of our Inclusion and Belonging program, we are building a culture where every individual feels genuinely valued, respected, and empowered to thrive. With these principles, we create a workplace culture that unlocks innovation, enhances problem-solving and drives performance.

## **Purpose and Scope**

This policy outlines Ingredion's strategic approach to mitigating and adapting to climate change across its global operations and value chain. The policy supports key global frameworks, including the Paris Agreement, EU Climate Law, and the UN Sustainable Development Goals (SDGs). It applies across all Ingredion operations worldwide, encompassing Tier 1 and Tier 2 suppliers, agricultural sourcing regions, and product innovation.

## **Climate Change Mitigation**

Ingredion's climate strategy is supported by a robust transition plan aligned with a well-below 2°C pathway, validated by the Science Based Targets initiative (SBTi). We are striving to chart an ambitious and actionable course toward a Scope 1 and 2 SBTi 1.5°C target. Ingredion's scenario analysis uses tools like S&P Global Climonomics to assess risks across 500 global assets. These insights inform capital planning, agricultural sourcing, and resilience strategies.

Ingredion's strategy to reduce scope 1 and 2 emissions includes optimizing energy consumption and the substitution of energy sources to those that are less carbon-intensive (such as phasing out coal and investing in biomass energy). We are expanding solar energy capacity at our facilities and investing in energy-efficient upgrades to existing plant equipment. Across several sites, we are capturing biogas from anaerobic wastewater treatment and converting it into a renewable energy source, facilitated by enhanced storage infrastructure that maximizes its utilization and environmental benefits.

Ingredion is also exploring the use of zero- or low-carbon fuels, such as renewable natural gas and green hydrogen. Electric vehicles have limited impact due to the company's reliance on third-party logistics, but pilot programs are underway. We evaluate process electrification for new builds and equipment replacements as a strategy to further reduce emissions.

Climate considerations are embedded in Ingredion's supplier engagement practices. Through the All Life Partners sourcing program, we encourage suppliers to quantify their greenhouse gas emissions, establish measurable reduction goals, and adopt effective mitigation strategies.

## **Climate Change Adaptation**

Ingredion's climate adaptation strategy centers on providing innovative and sustainable solutions to our customers. We pursue food reformulations to deliver sustainable value to customers through ingredient and formulation strategies that reduce emissions and improve health outcomes. Through

end-to-end process optimization, we reduce internal and shared emissions by holistically evaluating product functionality and manufacturing processes to unlock mutual efficiencies. Ingredion is delivering products to create next-generation packaging using plant-based materials to replace plastics and reduce the environmental footprint of packaging systems. With novel ingredients, we are replacing traditional animal-based ingredients such as dairy, meat, and eggs with sustainable, plant-based, or more responsibly produced alternatives. Our upcycled ingredients transform food and agricultural byproducts into innovative solutions that enhance sustainability. Lastly, we are advancing agronomic practices and identifying sustainability traits in plants and grains to enable native functionality and more efficient manufacturing.

To support customers with their carbon reduction objectives, we share product-level carbon footprint information that is aligned with GHG Protocol, ISO 14067, and WBCSD PACT Methodology.

Ingredion's climate adaptation strategy also focuses on forest conservation and sustainable agriculture. The company addresses forest-related risks in its statement on deforestation and is committed to ensuring that 100% of our Tier 1 crops are sustainably sourced. We actively seek partnerships with suppliers and customers to increase the acreage of crops grown on farms that implement regenerative agriculture practices.

Our biodiversity strategy is integrated into our All Life Sustainability Plan, which aims to achieve a net positive impact in regions where we source crops. We collaborate with customers and non-governmental organizations (NGOs) to enhance biodiversity outcomes and align with SDG 15 – Life on Land. Ingredion is proud to be a signatory to the United Nations Global Compact since 2016 and is committed to upholding its Ten Principles in how we do business. Ingredion uses the Sustainable Agriculture Initiative Platform's (SAI Platform) Farm Sustainability Assessment (FSA) to evaluate and confirm the sustainable practices of our growers. Ingredion also serves on the executive leadership committee. As an active member in Field to Market, Ingredion will work together with grower organizations, academia, conservation groups, public sector partners and other leading companies representing over \$1.3 trillion in combined revenue to deliver sustainable outcomes for U.S. agriculture.

### **Monitoring and Evaluation**

Ingredion consistently tracks its progress towards climate goals, in accordance with GHG Protocol and SBTi guidelines. This progress is reviewed with the board periodically and reported annually in both the Ingredion Sustainability Report and the CDP disclosure report.

### **Governance and Accountability**

Ingredion's Chief Executive Officer (CEO) is responsible for reviewing sustainability at the board level. The implementation of Ingredion's Climate Policy is overseen by the ESG Executive Advisory Committee, which is made up of select members of our executive team, as well as senior leaders with direct oversight for sustainability and ESG reporting. This team ensures that activities and decisions regarding climate change that would impact the organization are fully discussed and vetted prior to final action.

Numerous business teams are deeply involved in Ingredion's Sustainability program, including the Global Environmental, Health, Safety and Sustainability Team, Sustainability and Human Rights Team, Innovation and R&D Teams, Regional Operations, Supply Chain, Global Quality and Ingredion Performance System, and Human Resources. These teams collaborate with external stakeholders, including customers, suppliers, NGOs, and consultants, to align with global standards.